10

15

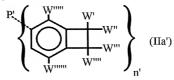
## WHAT IS CLAIMED:

- A dielectric thin film prepared by polymerizing an ethylenic-containing precursor with a benzocyclobutane-containing precursor.
- The dielectric thin film of claim 1, wherein the ethylenic-containing precursor has a general structure of:

$$P-(-Z-W)_{n^{\circ}}$$
 (Ia);

wherein, W is hydrogen, fluorine or a fluorinated phenyl; P is an aromatic-moiety with a general structure of  $-C_6H_{4-n}F_n$ -(n = 0 to 4);  $-C_6H_{4-n}F_n$ -CF<sub>2</sub>-C<sub>6</sub>H<sub>4-n</sub>F<sub>n</sub>- (n = 0 to 8);  $-C_{10}H_{6-n}F_{n^-}$  (n = 0 to 6), or  $-C_{12}H_{8-n}F_n$ - (n = 0 to 8); Z is a moiety having an ethylenic group; and  $n^o$  is an integer of at least 2, but is less than total sp<sup>2</sup>C substitutions on the P aromatic-moiety;

 The dielectric thin film of claim 1, wherein the benzocyclobutane containing precursor has a general structure of:



wherein, W is hydrogen, fluorine or a fluorinated phenyl;

P' is an aromatic-moiety with a general structure of  $-C_6H_{4\cdot n}F_n - (n=0\ to\ 4);$   $-C_6H_{4\cdot n}F_n - CF_2 - C_6H_{4\cdot n}F_n - (n=0\ to\ 8);$   $-C_{10}H_{6\cdot n}F_{n^-}$   $(n=0\ to\ 6),$  or  $-C_{12}H_{8\cdot n}F_n - (n=0\ to\ 8);$  and

n' is an integer of at least 2, but is less than total sp<sup>2</sup>C substitutions on the P' aromatic-moiety;

 The dielectric thin film of claim 1, wherein the dielectric thin film has a dielectric constant ("e") value equal to or less than 2.6.

20

15

- The dielectric thin film of claim 1, wherein one or more layers of the thin film is deposited inside an integrated circuit ("IC") or an electronic device.
- The dielectric thin film of claim 5, wherein the electronic device comprises an active matrix liquid crystal display, or a fiber optic device.
- The dielectric thin film of claim 5, wherein the IC is manufactured via a dual damascene process comprising the dielectric thin film.
  - A dielectric thin film prepared by polymerizing an ethylenic-containing precursor with a biphenyl-containing precursor.
  - The dielectric thin film of claim 8, wherein the ethylenic-containing precursor has a general structure of:

$$P-(-Z-W)_{n^o}$$
 (Ia);

wherein, W is hydrogen, fluorine or a fluorinated phenyl; P is an aromatic-moiety with a general structure of  $-C_6H_{4n}F_n$ -(n = 0 to 4);  $-C_6H_{4n}F_n$ -CF<sub>2</sub>-C<sub>6</sub>H<sub>4-n</sub>F<sub>n</sub>- (n = 0 to 8);  $-C_{10}H_{6n}F_{n^-}$  (n = 0 to 6), or  $-C_{12}H_{8n}F_n$ - (n = 0 to 8);

Z is a moiety having an ethylenic group; and  $n^o$  is an integer of at least 2, but is less than total  $sp^2C$  substitutions on the P aromatic-moiety;

10

 The dielectric thin film of claim 8, wherein the biphenyl containing precursor has a general structure of:

$$P' - \left\{ \begin{array}{c} W \\ W''' \end{array} \right\}_{n''} (IIb')$$

wherein, W is hydrogen, fluorine or a fluorinated phenyl;

 $P^{\star}$  is an aromatic-moiety with a general structure of  $-C_6H_{4-n}F_n-(n=0\ to\ 4);$   $-C_6H_{4-n}F_n-CF_2-C_6H_{4-n}F_n (n=0\ to\ 8);$   $-C_{10}H_{6-n}F_{n^-}$   $(n=0\ to\ 8);$  or  $-C_{12}H_{8-n}F_n (n=0\ to\ 8);$  and

n'' is an integer of at least 2, but is less than total sp<sup>2</sup>C substitutions on the P' aromatic-moiety;

- The dielectric thin film of claim 8, wherein the dielectric thin film has a dielectric constant (ε) value equal to or less than 2.6.
  - 12. The dielectric thin film of claim 8, wherein one or more layers of the thin film is deposited on an integrated circuit ("IC") or an electronic device.
- The dielectric thin film of claim 12, wherein the electronic device comprises an active matrix liquid crystal display, or a fiber optic device.
  - 14. The dielectric thin film of claim 12, wherein the IC is manufactured via a dual damascene process comprising the dielectric thin film.
  - A dielectric thin film prepared by polymerizing an ethylenic-containing precursor with a dieneone-containing precursor.

15

10

15

16. The dielectric thin film of claim 15, wherein the ethylenic-containing precursor has a general structure of:

$$P-(-Z-W)_{n^0}$$
 (Ia);

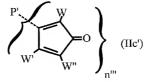
wherein, W is hydrogen, fluorine or a fluorinated phenyl;

P is an aromatic-moiety with a general structure of  $-C_6H_{4n}F_n$ -(n=0 to 4);  $-C_6H_{4n}F_n$ - $-CF_2$ - $-C_6H_{4n}F_n$ --(n=0 to 8);  $-C_{10}H_{6n}F_n$ --(n=0 to 8);  $-C_{12}H_{8n}F_n$ --(n=0 to 8);

Z is a moiety having an ethylenic group; and

n° is an integer of at least 2, but is less than total sp<sup>2</sup>C substitutions on the P aromatic-moiety;

 The dielectric thin film of claim 15, wherein the dieneone-containing precursor has a general structure of:



wherein, W is hydrogen, fluorine or a fluorinated phenyl;

P' is an aromatic-moiety with a general structure of  $-C_6H_{4n}F_n$ - (n=0 to 4);  $-C_6H_{4n}F_n$ - $-CF_2$ - $-C_6H_{4n}F_n$ - (n=0 to 8);  $-C_{10}H_{6n}F_n$ - (n=0 to 6), or  $-C_{12}H_{8n}F_n$ - (n=0 to 8); and

n''' is an integer of at least 2, but is less than total sp<sup>2</sup>C substitutions on the P' aromatic-moiety;

- 20 18. The dielectric thin film of claim 15, wherein the dielectric thin film has a dielectric constant (ε) value equal to or less than 2.6.
  - The dielectric thin film of claim 15, wherein one or more layers of the thin film is deposited on an integrated circuit ("IC") or an electronic device.

15

20

- The dielectric thin film of claim 19, wherein the electronic device comprises an active matrix liquid crystal display or a fiber optic device.
- The dielectric thin film of claim 19, wherein the IC is manufactured via a dual damascene process comprising the dielectric thin film.
- 5 22. A method of making a dielectric thin film material, comprising:
  - dissolving or suspending the precursors in a solvent to give a solution or suspension of the precursor in the solvent;
  - spinning the solution or the suspension of the precursors in the solvent onto a substrate to form a thin wet film;
  - (c) heating the thin wet film to a temperature that is below a boilingtemperature of the solvent to remove most of the solvent from the thin wet film to form a thin dried film; and
  - (d) heating the thin dried film to a temperature that is below a glasstransition temperature of the thin dried film to give the dielectric thin film material
  - 23. The method of claim 22 wherein, a rate of heating the wet film occurs at 3 to 5°C per minute to a maximum temperature that is below the boiling-temperature of the solvent.
  - 24. The method of claim 23 wherein, the wet thin film is heated to a maximum temperature that ranges from 5 to 50°C below the boiling-temperature of the solvent.
  - 25. The method of claim 22 wherein, a rate of heating the thin dried film occurs at 10°C per minute to a maximum temperature that is below the glass-transition temperature of the thin dried film.

26. The method of claim 25 wherein, the thin dried film is heated to a maximum temperature that ranges from 10 to 20°C below the glass-transition temperature of the thin dried film.